

(19)

Eur päisch s Pat ntamt
Europ an Patent Offic
Office européen des brevets



(11)

EP 0 703 079 A2

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
27.03.1996 Bulletin 1996/13

(51) Int Cl. 6: B41J 2/05

(21) Application number: 95305701.5

(22) Date of filing: 16.08.1995

(84) Designated Contracting States:
DE FR GB IT

(30) Priority: 23.09.1994 US 311372

(71) Applicant: Hewlett-Packard Company
Palo Alto, California 94304 (US)

(72) Inventors:

- Barbehenn, George
Vancouver, WA 98684-9153 (US)
- Eaton, John
Vancouver, WA 98662 (US)

(74) Representative: Colgan, Stephen James
CARPMAELS & RANSFORD
43 Bloomsbury Square
London WC1A 2RA (GB)

(54) Reducing energy variations in thermal ink jet printheads

(57) In thermal inkjet printing, an energy source (20) supplies energy pulses to resistors (40) in a printhead. The number of energized resistors (40) changes from pulse to pulse as the printing proceeds. The changing number causes undesirable variations in the energy supplied to individual resistors (40), even when a regulated source is used, because of residual impedances in the source and wiring. The invention compensates for such energy variations, using information about the number of resistors (40) to be energized during a pulse. By referring to a predetermined relation between the number of resistors (40) energized and the power in each, the invention reduces or eliminates energy variations by an appropriate adjustment of the pulse with a pulse width modulator (26).

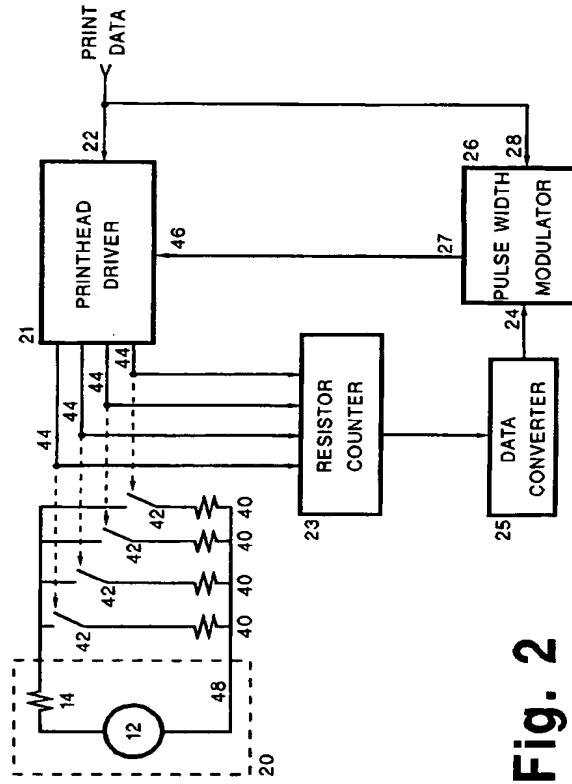


Fig. 2

Description**FIELD OF THE INVENTION**

5 This invention relates to thermal inkjet printing, and, in particular, to minimizing variations of the energy delivered to printhead resistive heaters.

BACKGROUND AND SUMMARY OF THE INVENTION

10 Thermal inkjet (TIJ) printing involves propelling minute, closely spaced jets of ink onto a printing surface, which is usually paper. A TIJ printhead contains a reservoir of ink connected with a series of nozzles which are used to form the jets. By controlling both the movement of the printhead across the paper and also which jets are activated at any given time, a printer can form alphabetic characters and graphic images.

15 A typical TIJ printhead is shown in Fig. 4. This is a disposable unit with its ink supply contained within its plastic housing. To form each jet, a tubular nozzle is mounted with its internal end communicating with the ink reservoir and its external end close to the paper. These nozzles are organized into banks or rows 82, two of which may be seen in the end view of the printhead in Fig. 5. A small resistor, of a size comparable to the diameter of the nozzle, is mounted in the ink reservoir close to the internal end of each nozzle. When a pulse of electrical energy is sent to the resistor, its rapid heating boils the adjacent ink, forming a minute bubble. The growth of this bubble forces a small quantity of ink through the nozzle and onto the paper. Electrical pulses are supplied to the printhead via a collection of small conductive areas 80 which mate with corresponding contacts in the printer. The resistors in the printhead may thus be activated in any desired combination.

20 To maintain good print quality, it is essential that the bubble formation and subsequent ink ejection remain very consistent over a large number of operations. Although there are many variables which affect this process, one of the most important is the amount of energy supplied to the resistor each time it is pulsed; this energy must be constant, or nearly so. Below a certain energy limit, the bubble does not form properly, and above another limit, there is thermal damage to the resistor.

25 A factor affecting the operation of a TIJ printhead is that not all available resistors in a resistor bank in the printhead are simultaneously energized. Only a subset - its composition dependent on the printable data - from the total set of resistors in the bank is "fired" during a particular pulse. Referring now to Fig. 1, if the energy source supplying the printhead is modeled as a voltage source V_s (12) with a series impedance Z_s (14), then the amount of energy supplied to any given resistor 10 will vary with the number of its neighbors which are also energized during that pulse. A typical bank might contain 20 resistors. Thus, from 1 to 20 of these may be pulsed by closing the respective switch(es) 16. This load variation puts stringent demands on the regulation of the energy source.

30 35 An excellent reference for information on TIJ printing is the October, 1988 issue of the *Hewlett-Packard Journal*. This includes additional pictures of printheads and other elements of a TIJ printer, as well as diagrams and technical discussions of numerous design concerns. In particular, the article *Integrating the Printhead into the HP DeskJet Printer*, page 62ff, discusses prior-art attempts to deal with the variable-energy problem solved by this invention. According to the article, the solution chosen was to limit the maximum size of a resistor bank to four. As will be seen by a study of the present disclosure, such a limitation is overcome by the principles of the invention.

40 To keep the energy constant in a printhead resistor 16 each time it is pulsed, regardless of how many other resistors are also pulsed at the same time, is a problem that calls for an inexpensive and readily implemented solution.

45 One conventional response to this problem is to provide a regulated power supply with load voltage sensing. But, since pulse width (pulse time duration) in TIJ printing is typically just a few microseconds, this requires an expensive regulator with wide loop bandwidth to track the rapid load variations.

In a less expensive regulated supply, an output capacitor provides low impedance at high frequencies. But the series resistance of this capacitor is not negligible; neither is that of the connecting cabling linking the printhead with its driver. These resistances, together with other parasitic resistances, limit the achievable reduction in output impedance.

50 One embodiment of the present invention addresses the problem of delivering, from a common power supply, pulses of constant energy to a set of resistors which can be individually switched across the supply, as shown in Fig. 1. If subsets of resistors are switched on in a sequence according to some known schedule, such as occurs in TIJ printing, it is not necessary to use a feedback loop, with its attendant speed limitations, to compensate for load variations. The effect of load variations can be compensated instantaneously. The invention uses a practical and inexpensive method for doing this: adjusting the pulse width.

55 In an embodiment of the invention, all the resistors are nominally equal in value. The total conductance of the switched-on subset is determined by multiplying the number of resistors in the subset by the conductance of an individual resistor. The total conductance determines the pulse width through use of a compensation relation formula or lookup tabl

5 Different compensation relations may be used to determine the pulse width variation. The simplest is to vary the pulse width linearly with the load conductance. However, the energy absorbed by a pulsed resistor varies (a) as the square of the voltage across it, and (b) linearly with the pulse width. But, because of the source impedance, the load voltage varies approximately inversely with the load conductance. Hence, more accurate energy compensation can be obtained by varying the pulse width in square-law relation to the conductance. Furthermore, precise compensation can be obtained by determining exactly how the load voltage varies with load conductance and varying the pulse width inversely with the square of the load voltage. These or other relations may be employed in the invention.

10 When a microprocessor or other digital hardware is used to implement the principles of the invention, it is convenient to use a compensation relation that varies the pulse width in discrete steps. The resolution of the pulse width adjustment, and hence the accuracy of the compensation, is improved for high controller clock rates and correspondingly smaller clock periods.

15 In another embodiment of the invention, the set of resistors contains resistors of different values. The conductances of all the resistors in the set are stored in a lookup table. When a particular subset is chosen to be the load, the conductance values of all the subset members are retrieved from the table and added.

16 The pulse width is then determined from the sum value by a compensation relation.

BRIEF DESCRIPTION OF THE DRAWINGS

20 Fig. 1 is a simplified TIJ printing arrangement, showing an energy source supplying individually switched printhead resistors.

21 Fig. 2 is a diagram of an apparatus according to a preferred embodiment of the invention.

22 Fig. 3 is a diagram of an apparatus according to another embodiment of the invention having resistors of differing values.

23 Fig. 4 is an isometric view of a replaceable TIJ printhead.

24 Fig. 5 is an end view of the printhead of Fig. 4.

DETAILED DESCRIPTION

30 Refer now to Fig. 2, which shows a preferred embodiment of the invention. An energy source 20 is modelled as a voltage source V_s (12) with a known series impedance Z_s (14). In this embodiment, the source is a regulated DC power supply of about 12 volts output, whose output impedance (at high frequencies; see previous discussion) is determined by the series resistance of a filter capacitor, about half an ohm. To this resistance is added that of a flexible cable used to connect to the moving printhead, plus other connectors.

35 Connected to the source 20 is a set of nominally equal-valued printhead resistors 40, each having a switch 42 by which it can be connected across the source 20. These resistors share a common return path 48, so that those which are switched across the source are in parallel. The nominal value of the resistors is thirty ohms. The distribution of production values is Gaussian, but the distribution tails are truncated, as printheads with resistor values beyond about $\pm 10\%$ of the nominal are rejected.

40 In TIJ printing, each resistor is submerged in an ink reservoir. When a resistor is energized by pulsing its switch, it boils the ink in contact with it, forming a minute bubble whose expansion forces liquid ink through an adjacent nozzle and onto a print medium such as paper. In the printhead, the resistors and nozzles are arranged in sets of columns called "primitives". Although 10 to 25 resistors would commonly comprise one primitive, only four resistors are shown in Fig. 2 for drawing simplicity. The principles of the invention remain the same for any number of resistors.

45 Switches 42 are activated by control signals connected via lines 44. Control output lines 44 are energized by printhead driver circuit 21, whose input 22 is the data to be printed. Printhead driver circuit 21 determines, from the print data, just which subset of resistors is to be energized during a pulse. Depending on this print data, from 0 to 4 resistors may be chosen, in various combinations. Driver 21 also has an enable input 46 to govern when lines 44 may be activated.

50 Also connected to control lines 40 is the resistor counter 23. Its circuitry determines the number of resistors being energized during a pulse. This number is supplied as an input to data converter 25, which uses a compensation relation formula to determine a corresponding pulse width. Data converter can compute the pulse width, or the proper pulse width for each possible number of energized resistors can be pre-computed, stored in a lookup table, and retrieved as needed. The latter method is often faster when the compensation relation is complex.

55 Pulse width modulator (PWM) 26 generates a timing signal on its output 27. This timing signal is initiated by the print data on start input 28, and its width corresponds to the information supplied by data converter 25 to width control input 24. The timing signal is supplied as the enable signal to printhead driver circuit 21 to regulate the width that the selected switches are closed.

A typical print cycle begins with the arrival of print data to input 22 of printhead driver 21 and to width control input 28 of PWM 26. This event initiates a timing signal on output 27 of PWM 26. At the same time, printhead driver 21 chooses

the proper subset of resistors, and the timing signal enables the corresponding control lines 44 to close their switches, thus supplying energy to the subset. Resistor counter 23, by monitoring the control lines 44, determines the number of activated resistors, and supplies this number to data converter 25. Data converter 25, according to its internal rule or algorithm (explained below) determines an appropriate timing signal duration and supplies this information to PWM 26 at its width control input 24. Data converter 25 can use table lookup means or computation to implement its internal algorithm. When the determined time duration is reached, PWM 26 terminates the timing signal, causing the switches to open.

The function of data converter 25 is cooperating to counteract the variation in the pulsed energy supplied to a resistor, depending on whether it is selected alone, or has 1, 2, or 3 other resistors selected with it. As more resistors are switched on, the voltage across each one is reduced because of the increased voltage drop across Z_s (14), which subtracts from the available voltage V_s (12). This reduces the power supplied to a resistor; the energy supplied is also reduced, since this is simply power times the pulse width. Data converter 25 operates to extend the pulse width as more resistors are selected. There are various choices of how to vary the pulse width as a function of the number of resistors selected. To make this choice, it is helpful to understand the energy variation in more detail.

If a single resistor is selected, the energy it dissipates during the pulse (assuming that impedance Z_s is resistive) is

$$\left[\frac{V_s}{Z_s + R} \right]^2 \cdot RT$$

1)

where

R is the common resistor value

T is the pulse width.

In general, for M resistors connected across the source, the energy dissipated in each resistor is

$$\left[\frac{V_s}{M Z_s + R} \right]^2 \cdot RT$$

2)

30

Equation (2) is exact. By re-arranging and expanding this expression, another form is obtained which shows clearly the dependency of the energy on the number M of load resistors; the energy dissipated in each resistor is

$$\frac{V_s^2 T}{R} (1 - 2Ma + 3M^2a^2 - \dots)$$

3)

where

$M = 1, 2, 3, \dots$

$a = Z_s/R$

Expression (3), just as the exact Equation (2), describes the reduction of energy in a resistor as more resistors are added. However, it also suggests that there is a choice of algorithms that can be installed in data converter 25 for increasing pulse width T to compensate for this reduction.

By increasing T inversely as the first 2 terms in the parentheses, a linear correction of the energy reduction may be obtained. This is the simplest algorithm to implement and may be adequate in many applications, especially if $a = Z_s/R$ is much less than unity. By adding the third term, a square-law correction is obtained, which is probably satisfactory for most applications. But, if exact correction is needed, it can be obtained by embodying Equation (2) in data converter 25.

In the described preferred embodiment, a linear compensation rule proves to be adequate for the desired print quality, and data converter 25 is a lookup table with pre-computed output values corresponding to all possible subset sizes.

In TIJ printer applications, it is common to implement all or most control functions with digital hardware and/or a microprocessor. Such is the case in this embodiment. In this case, PWM 26 adjusts the pulse width in discrete steps. In the implementation of the PWM, data converter 25 presets a counter. This counter, advanced by the system clock, terminates the pulse when it reaches its end count. The accuracy of this approach is quite adequate, with the clock allowing a time resolution of about 50 nanoseconds out of a pulse width of several microseconds.

In another embodiment of the invention, the load resistors have different values. Referring to Fig. 3, load resistors 50-53 are now presumed to differ in value. Although the problem is similar to that already discussed for the case of nominally equal values of resistance, what is required here is more than knowing the number of resistors selected during

a pulse cycle. Their individual values must also be known in order to compute the total load on the source, and, therefore, the voltage drop in Z_s .

In this embodiment, a conductance table 30 stores the values of conductance for each resistor in the set. When load driver 35 chooses a subset based on data at its input 22, control lines 70-73 inform table 30 which resistors comprise the subset. The conductance value of each member of the subset is looked up in table 30 and this data is passed to a data combiner (here called a conductance sum block 31), which adds the values to determine the total load (as a conductance) on the source.

Values of conductance, rather than resistance, are stored because of the ease of calculating the total load by a simple summing operation. Alternatively, values of resistance can be stored, but calculating the total load resistance is more complicated. The term "data combiner" refers to the operation of summing conductances, or the invert-sum-invert operation needed if values of resistance are stored.

The sum value is passed to data converter 36, which, in the same manner as in the previous embodiment, determines the increase in pulse width needed to maintain the pulsed energy constant, or nearly so. When there are many load resistors (more than the four used here for illustrative simplicity), it is likely that data converter 36 will compute the required pulse width, rather than rely on a precomputed lookup table. This is because the number of possible values of total load conductance (or resistance) grows rapidly with the size of the resistor set.

In similar fashion to the preferred embodiment already described, PWM 26 furnishes, via output 27, a variable-duration timing signal to enable input 37 of the load driver. PWM 26 receives start and pulse width information through its inputs 28 and 24, respectively.

We have described and illustrated the principles of our invention with reference to a preferred embodiment and an additional embodiment; however, it will be apparent that the invention can be modified in arrangement and detail without departing from such principles. For instance, the energy source can be modelled as a current source with a parallel impedance. It will be recognized that the detailed embodiment is illustrative only, and should not be taken as limiting the scope of my invention. Rather, we claim as our invention all such variations as may fall within the scope and spirit of the following claims and equivalents thereto.

Claims

- 30 1. Apparatus for driving a printhead in a thermal inkjet (TIJ) printer wherein an energy source (20) of known impedance (14) supplies a pulse of energy to the printhead, comprising:
 - a set of nominally equal-valued resistors (40) in the printhead, each resistor having an associated switch (42) for connecting the resistor (40) to the energy source (20), and the set sharing a common return path (48), wherein a subset of resistors receives a pulse of energy by simultaneous action of the corresponding switches (42);
 - a printhead driver (21) having an input (22) coupled to a source of print data, control outputs (44) coupled to the set of resistor switches (42), and an enable input (46);
 - a counter (23) coupled to the printhead driver (21) and responsive to the number of resistors comprising the subset to be connected to the energy source, having an output;
 - a data converter (25) having an input coupled to the counter output and an output representing a value of pulse width, the value being responsive to the counter output; and
 - a pulse width modulator (26) having a start input (28) coupled to the source of print data, a width control input (24) coupled to the data converter (25) output, and an output (27) coupled to the enable input (46) of the printhead driver (21).
- 45 2. Apparatus for driving a TIJ printhead, as recited in claim 1, wherein the value of pulse width responds linearly to the counter (23) output.
3. Apparatus for driving a TIJ printhead, as recited in claim 1, wherein the value of pulse width responds in square-law relation to the counter (23) output.
- 50 4. A method for driving a printhead in a thermal inkjet (TIJ) printing apparatus wherein an energy source (20) of known impedance (14) supplies a pulse of energy to a selected subset of a set of resistors (40) of nominally equal value in the printhead, comprising the steps of:
 - determining the number of resistors in the subset;
 - selecting a pulse width in response to the determined number of resistors; and
 - driving the subset of resistors with an energy pulse having the selected width.
- 55 5. A method for driving a TIJ printhead, as recited in claim 4, wherein the pulse width is selected as a linear response

to the number of resistors in the subset.

6. A method for driving a TIJ printhead, as recited in claim 5, wherein the pulse width is selected in discrete steps.
- 5 7. A method for driving a TIJ printhead, as recited in claim 4, wherein the pulse width is selected as a square-law response to the number of resistors in the subset.
8. A method for driving a TIJ printhead, as recited in claim 7, wherein the pulse width is selected in discrete steps.
- 10 9. A method for driving a subset of resistors in apparatus comprising an energy source (20) of known impedance (14) and a set of resistors (50-53) sharing a common return path (48), each resistor having a switch (60-63) for connecting to the energy source (20), wherein the subset of resistors receives an energy pulse by simultaneous action of the corresponding switches (60-63), the method comprising the steps of:
 - 15 storing, in a lookup table (30), the value of conductance of each resistor in the set;
 - retrieving, from the lookup table (30), the value of the conductance of each resistor in the subset;
 - adding the retrieved values to form a sum of conductances;
 - selecting the width of the pulse according to the sum of conductances and the source impedance.
- 20 10. Apparatus for supplying a pulse of energy from an energy source (20) of known impedance (14) to load resistors (50-53), comprising:
 - 25 a set of load resistors (50-53) sharing a common return path (48), each resistor (50-53) having a switch (60-63) for connecting to the energy source (20), wherein a predetermined subset of resistors receives a pulse of energy by simultaneous action of the corresponding switches (50-53);
 - a load driver (35) having an input (22) coupled to a source of data defining the driven subset, control outputs (70-73) coupled to the set of switches (60-63), and an enable input (37);
 - 30 a lookup table (30) containing information representing the value of each resistor (50-53) in the set, having an input coupled to the load driver (35), and an output;
 - a data combiner (31), coupled to the lookup table (30) output, having an output representing the values of the resistors in the driven subset combined as a single load value;
 - 35 a data converter (36) having an input coupled to the data combiner (31) output and an output representing a value of pulse width, the value being responsive to the data combiner (31) output;
 - a pulse width modulator (26) having a start input (28) coupled to the source of defining data, a width control input (24) coupled to the data converter (36) output, and an output (27) coupled to the enable input (37) of the load driver (35).

35

40

45

50

55

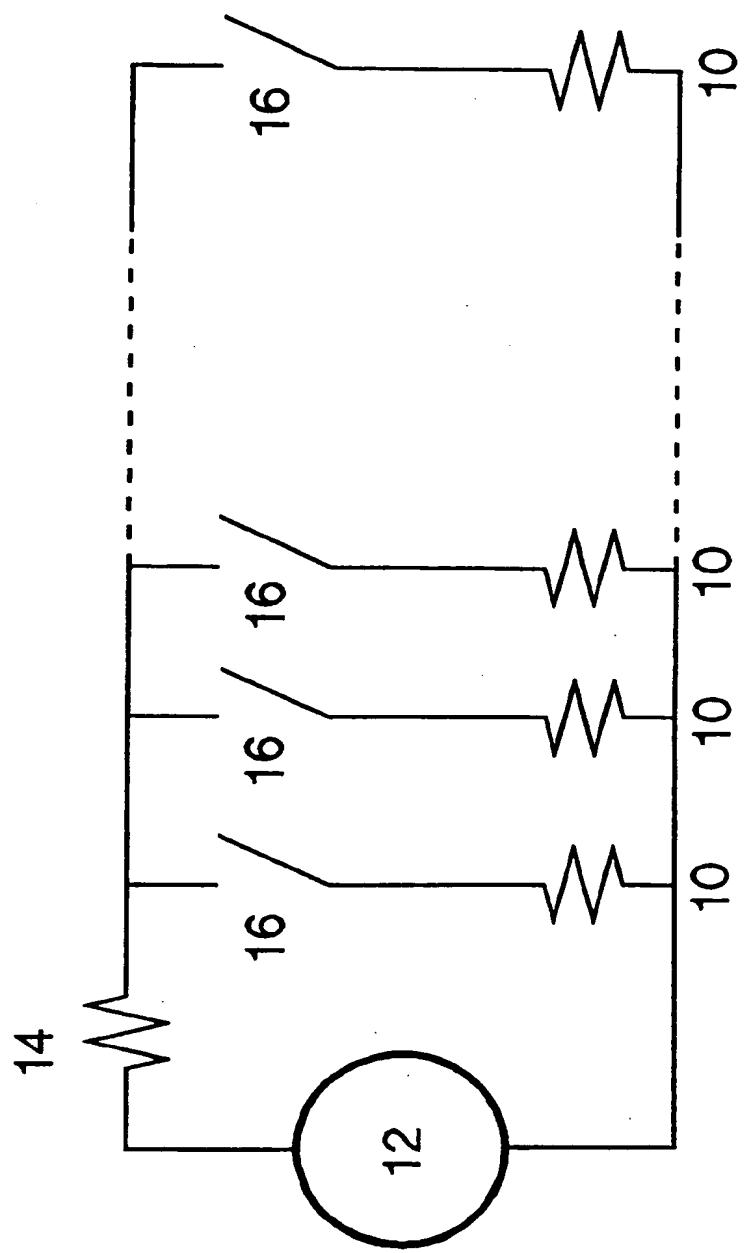


Fig. 1

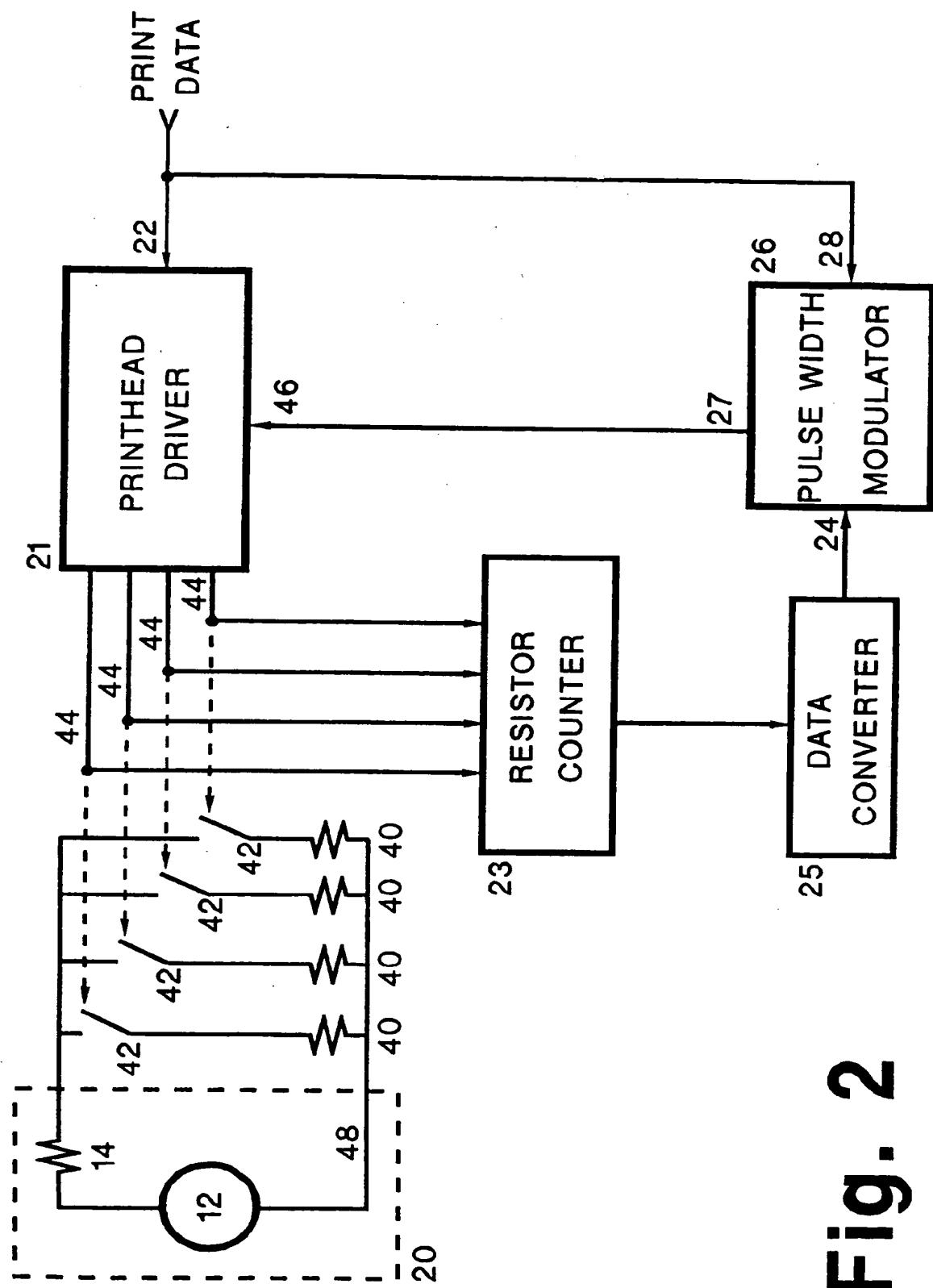


Fig. 2

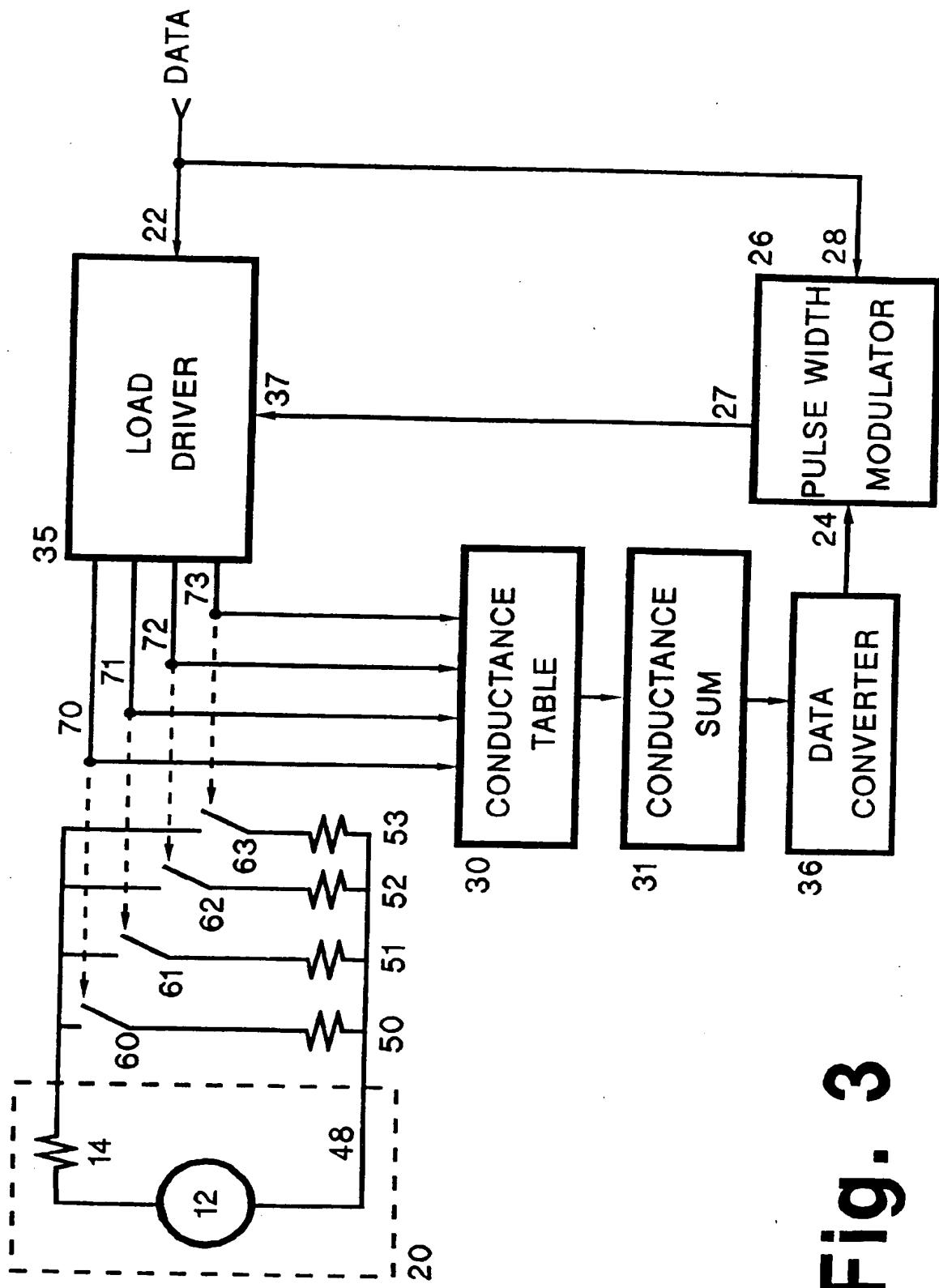


Fig. 3

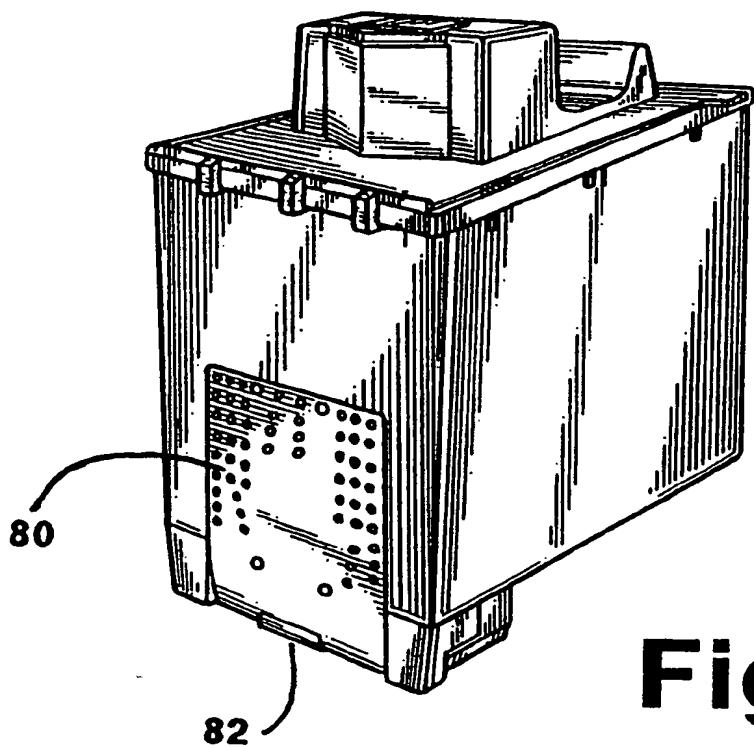


Fig. 4

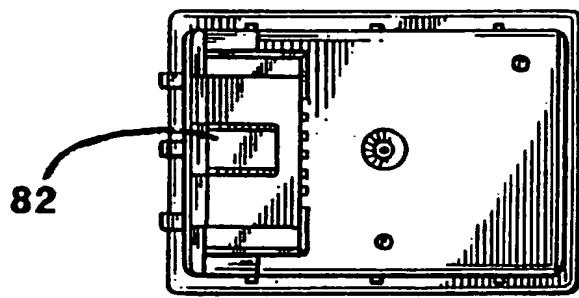


Fig. 5

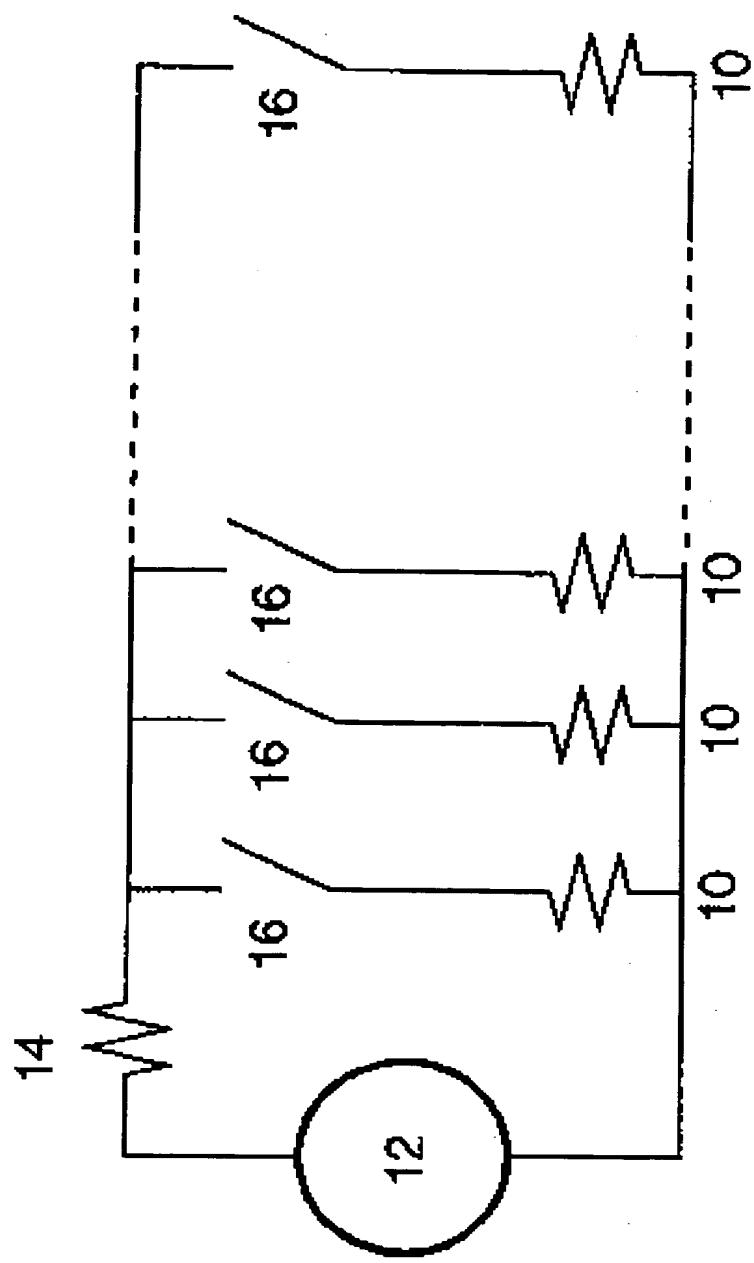


Fig. 1

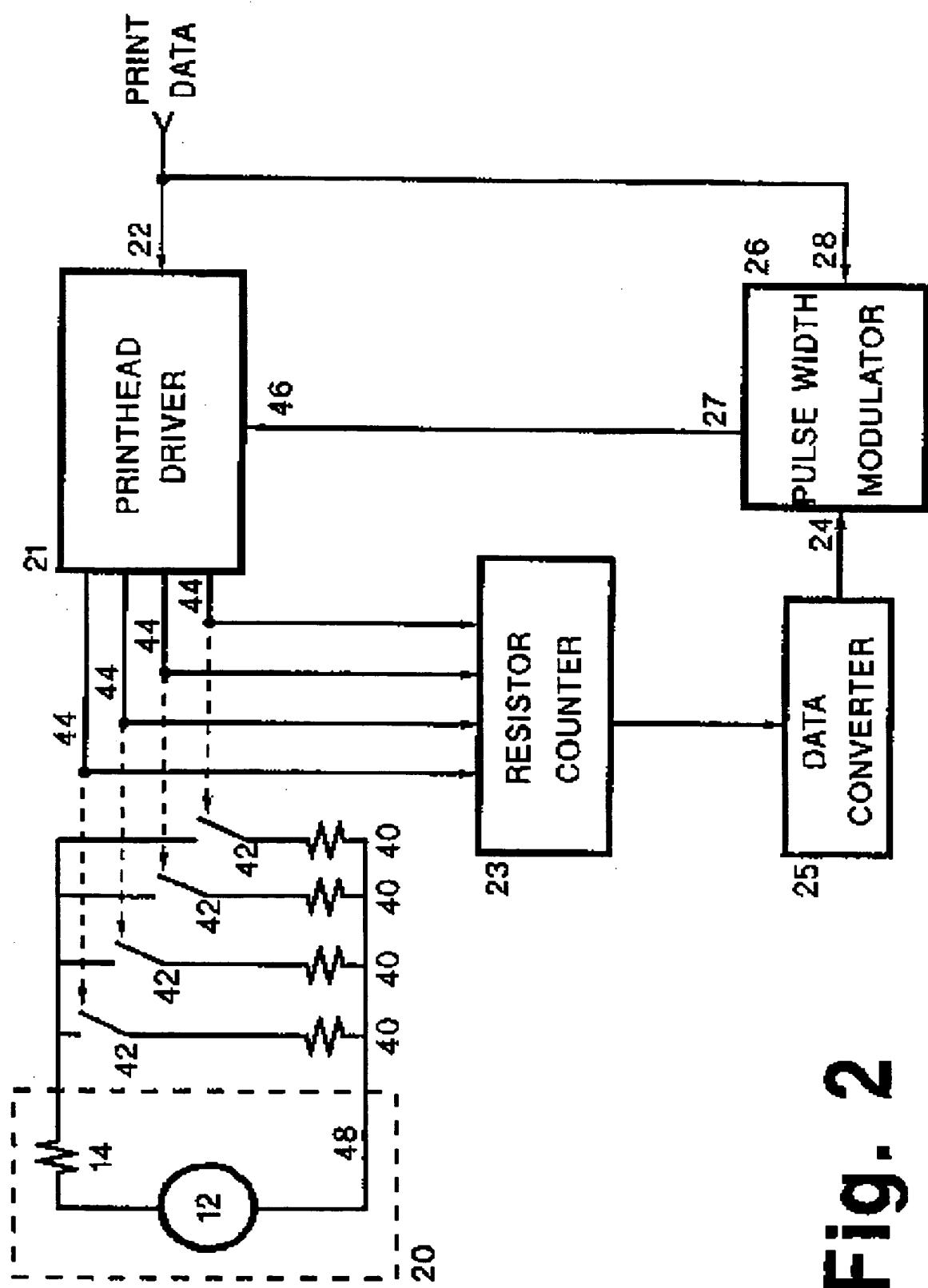
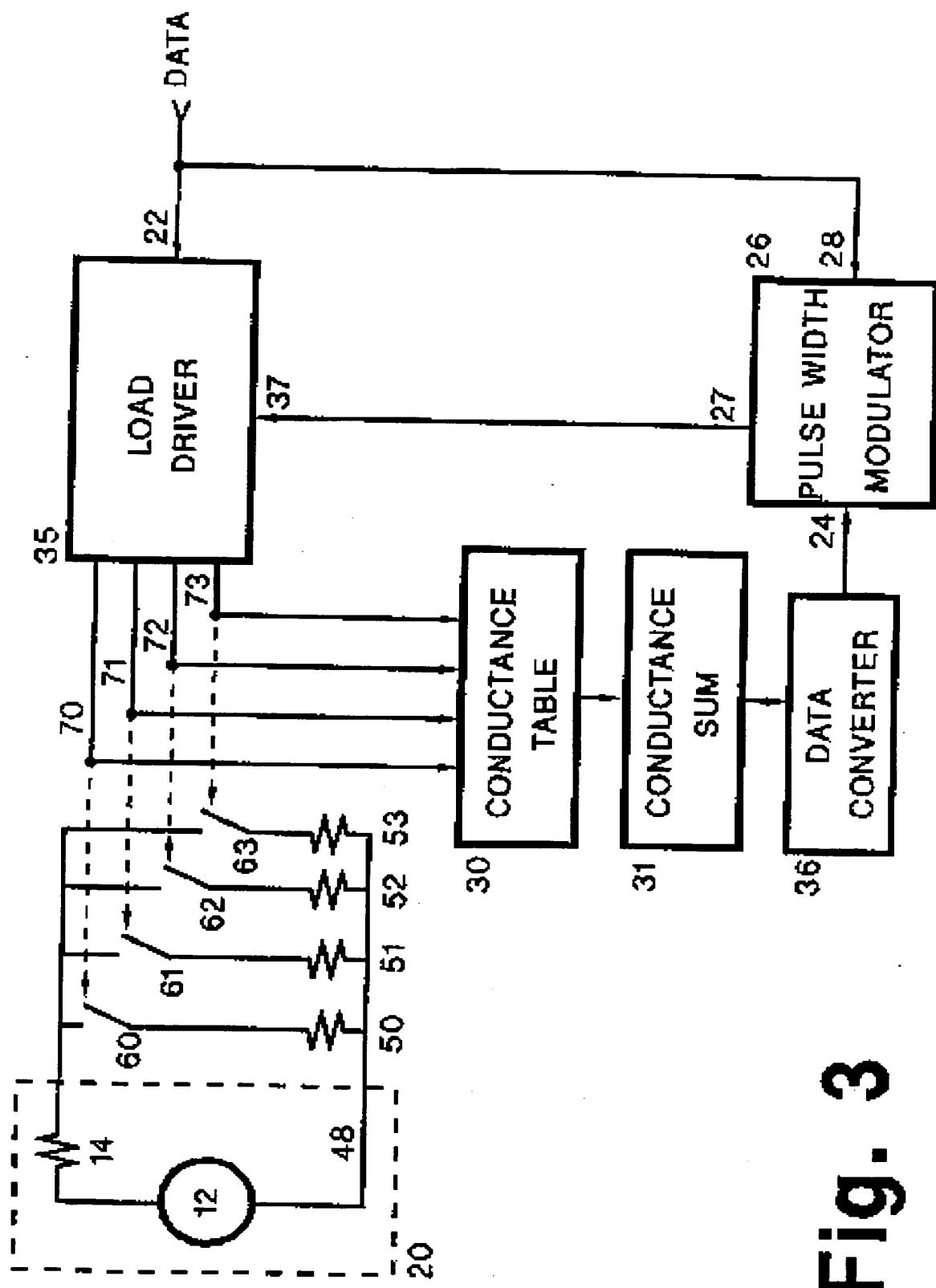


Fig. 2



३

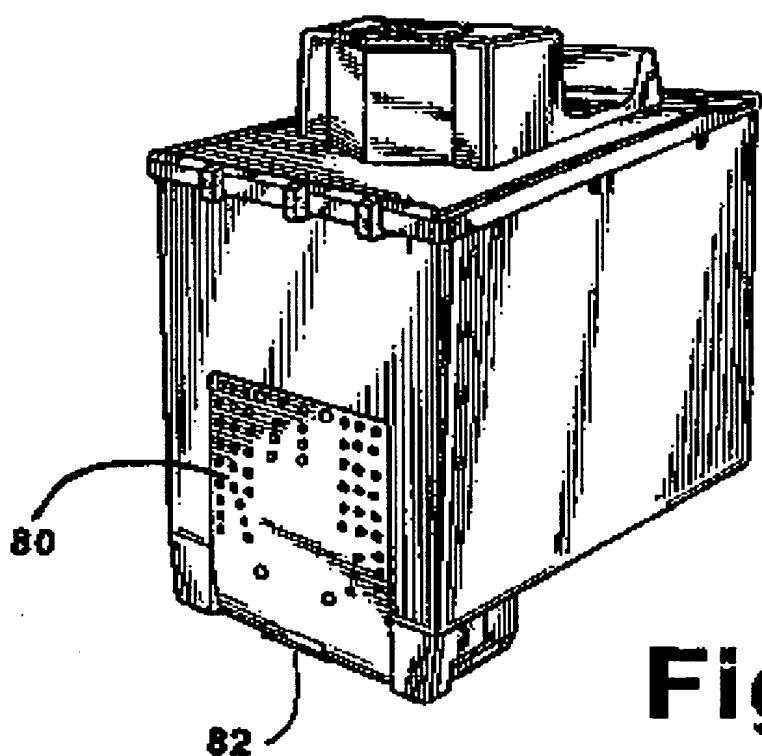


Fig. 4

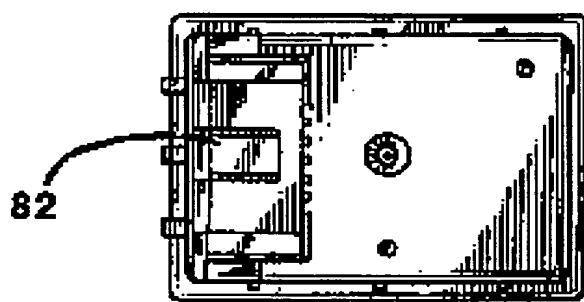


Fig. 5

(19)



Europäisch s Pat ntamt

European Pat nt Office

Offic uropéen d s brev ts

(11)

EP 0 703 079 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
29.05.1996 Bulletin 1996/22

(51) Int Cl. 6: B41J 2/05

(43) Date of publication A2:
27.03.1996 Bulletin 1996/13

(21) Application number: 95305701.5

(22) Date of filing: 16.08.1995

(84) Designated Contracting States:
DE FR GB IT

• Eaton, John
Vancouver, WA 98662 (US)

(30) Priority: 23.09.1994 US 311372

(74) Representative: Colgan, Stephen James
CARPMAELS & RANSFORD
43 Bloomsbury Square
London WC1A 2RA (GB)

(72) Inventors:

• Barbehenn, George
Vancouver, WA 98684-9153 (US)

(54) Reducing energy variations in thermal ink jet printheads

(57) In thermal inkjet printing, an energy source (20) supplies energy pulses to resistors (40) in a printhead. The number of energized resistors (40) changes from pulse to pulse as the printing proceeds. The changing number causes undesirable variations in the energy supplied to individual resistors (40), even when a regulated source is used, because of residual impedances in the source and wiring. The invention compensates for such energy variations, using information about the number of resistors (40) to be energized during a pulse. By referring to a predetermined relation between the number of resistors (40) energized and the power in each, the invention reduces or eliminates energy variations by an appropriate adjustment of the pulse with a pulse width modulator (26).

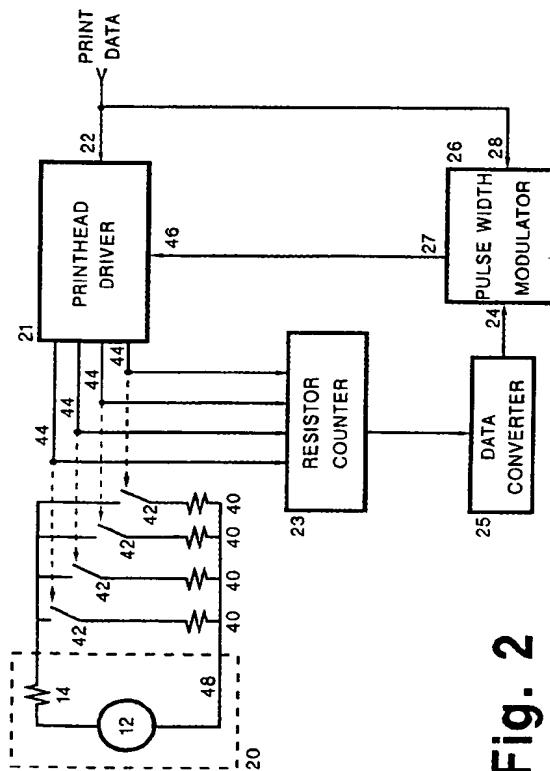


Fig. 2



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 95 30 5701

DOCUMENTS CONSIDERED TO BE RELEVANT									
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)						
X	EP-A-0 318 328 (CANON KABUSHIKI KAISHA) * the whole document *	1,2,4-6	B41J2/05						
Y	---	3,7-10							
X	PATENT ABSTRACTS OF JAPAN vol. 012 no. 212 (M-710) ,17 June 1988 & JP-A-63 015768 (MATSUSHITA ELECTRIC IND CO LTD) 22 January 1988, * abstract *	1,2,4-6							
X	PATENT ABSTRACTS OF JAPAN vol. 012 no. 487 (M-778) ,20 December 1988 & JP-A-63 209857 (MITSUBISHI ELECTRIC CORP) 31 August 1988, * abstract *	1,2,4-6							
Y	EP-A-0 458 507 (HEWLETT-PACKARD) * the whole document *	3,7-10							
Y	---	3,7-10							
Y	US-A-5 036 337 (REZANKA) * column 4, line 36 - line 43 * * column 10, line 39 - column 11, line 36; figure 2 *	3,7-10							
Y	PATENT ABSTRACTS OF JAPAN vol. 013 no. 122 (M-807) ,27 March 1989 & JP-A-63 296965 (FUJITSU LTD) 5 December 1988, * abstract *	9,10							
A	PATENT ABSTRACTS OF JAPAN vol. 018 no. 192 (M-1587) ,4 April 1994 & JP-A-06 000989 (HITACHI LTD; OTHERS: 01) 11 January 1994, * abstract *	1-10							
	---	-/-							
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>28 March 1996</td> <td>Meulemans, J-P</td> </tr> </table>				Place of search	Date of completion of the search	Examiner	THE HAGUE	28 March 1996	Meulemans, J-P
Place of search	Date of completion of the search	Examiner							
THE HAGUE	28 March 1996	Meulemans, J-P							
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document							
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document									



DOCUMENTS CONSIDERED TO BE RELEVANT									
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)						
A	PATENT ABSTRACTS OF JAPAN vol. 012 no. 356 (M-745) ,26 September 1988 & JP-A-63 114671 (KUBOTA LTD) 19 May 1988, * abstract *	1-10							
A	PATENT ABSTRACTS OF JAPAN vol. 015 no. 493 (M-1191) ,13 December 1991 & JP-A-03 216350 (OKI ELECTRIC IND CO LTD) 24 September 1991, * abstract *	1-10							
A	PATENT ABSTRACTS OF JAPAN vol. 009 no. 219 (M-410) ,6 September 1985 & JP-A-60 078769 (FUJITSU KK) 4 May 1985, * abstract *	1-10							
A	PATENT ABSTRACTS OF JAPAN vol. 017 no. 455 (M-1466) ,20 August 1993 & JP-A-05 104764 (VICTOR CO OF JAPAN LTD) 27 April 1993, * abstract *	1-10	TECHNICAL FIELDS SEARCHED (Int.Cl.6)						
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>28 March 1996</td> <td>Meulemans, J-P</td> </tr> </table> <p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>				Place of search	Date of completion of the search	Examiner	THE HAGUE	28 March 1996	Meulemans, J-P
Place of search	Date of completion of the search	Examiner							
THE HAGUE	28 March 1996	Meulemans, J-P							

THIS PAGE BLANK (USPTO)